

The **ADVANCE PERFORMANCE**

SERIESTM offers you the most comprehensive range of cyanoacrylate adhesives available to tackle the rigorous demands of today's assembly requirements. These products will bond more materials better than other one-part systems.

Through our Advanced Adhesive Technology, these products have been engineered to achieve structural bonds with excellent results on difficult to bond substrates. These products have been formulated to bond a wide range of similar and dissimilar materials: plastics, metals, elastomers, wood, and porous surfaces, to name a few. This unique family of products possesses exceptional bond strength, with excellent aging and weathering characteristics.

Adhesive Systems, Inc.

ADVANCE PERFORMANCE SERIES

High Performance, Instant Adhesives, Cyanoacrylates for Bonding



No other adhesives offer a better combination of convenience, ease of use, dependability, and strength. When compared to other products on the market today, you will find faster cure times and superior bond strength. Whether you're bonding rubber, plastic, metal, wood, or other surfaces, the **ADVANCE PERFORMANCE SERIES**TM will give you the ultimate in performance.

The ADVANCE PERFORMANCE

SERIESTM of Instant Adhesives represents the widest selection of application specific cyanoacrylate adhesives in the market today. These products are manufactured using state of the art technology. They contain no solvents and are non-flammable, can be applied directly from the bottle, and are easily automated through dispensing systems. Convenient, ready to use, and single component are some of the reasons why engineers and production personnel are choosing the

ADVANCE PERFORMANCE SERIES™ for their assembly applications.





FEATURES

- Single component
- Fast setting, bonds in just seconds
- Solvent free
- Room temperature cure
- Strong, up to 4800 psi in sheer
- Ready to use right from the bottle
- Easy to use
- Clear liquid
- Versatile, bonds a wide range of similar and dissimilar materials
- · Easily automated

BENEFITS

- Superior bond strength
- Durable, long term gonds
- Excellent aging and weathering characteristics
- Good resistance to high temperature and humidity
- · More bond elasticity
- Good impact and vibration resistance
- Economical
- Meets MIL A 46050C

RESULTS

- Higher production output
- Improved finished product quality
- Lower production cost
- Little or no technical training for in-plant personnel
- No mixing or weighing of adhesive
- Replaces mechanical fastening devices
- Lighter weight, more reliable assemblies
- Allows for in-line production
- No stack offs
- Better utilization of in-plant space



ADVANCE PERFORMANCE SERIES

What we bond:

ABS

ACRYLIC

ALUMINUM

BAKELITE

BRASS

CHLOROPRENE

CHROME

COPPER

EPDM

FIBERGLASS

LATEX

NATURAL RUBBER

NBR

NEOPRENE

NITRILE

NYLON

PHENOLIC

POLYCARBONATE

POLYESTER

POLYSTYRENE

PORCELAIN

PVC

SBR

STAINLESS STEEL

VELOX

WOOD

Cyanoacrylate Adhesives Bonding

All of the **ADVANCE**

PERFORMANCE SERIESTM

products are available in a complete range of viscosities, cure speeds, and performance properties to meet your specific application requirements. These products represent the latest technology in cyanoacrylate adhesives, offering the ultimate in performance and value. When needed, products can be custom formulated to meet specific application requirements.

All **ADVANCE PERFORMANCE SERIES** Instant Adhesives, are available in 2 gram pipettes, 3 gram, ¹/₄ ounce bottles, ¹/₂ ounce bottles, 1 ounce bottles, 2 ounce bottles, 1 pound bottles, 4.4 pound containers, 20 kilo containers, and 55 gallon drums. Custom packaging, blister carding, metal tubes, special bottles, cartridges etc. are available upon request. Shelf life is 2 years from date of shipment on most products.

| | PRODUCT | BASE | COLOR | GAP FILL | VISCOSITY | STRENGTH | TEMP RANGE | CURE SPEED (FIXTURE/FULL) | SPECIFIC GRAVITY | MIL SPECS A46050 C |
|-----------------------------------------------------------|----------|---------|--------|----------|-----------|-----------|----------------|---------------------------------|---------------------|-----------------------|
| RP SERIES, R | ubber A | And P | lastic | Bon | ding Cy | anoacry | lates | | | |
| General purpose instant | RP 5 | Ethyl | Clear | .002 | 5 cps | 2700/4300 | -65 to +200° F | <5 Sec/8 Hours | 1.05 | Type II, Class 1 |
| adhesives ideal for rubber and plastic | RP 5L | Ethyl | Clear | .002 | 5 cps | 2700/4300 | -65 to +200° F | <10 Sec/8 Hours | 1.05 | Type II, Class 1 |
| bonding. Versatile product line offering a | RP 30 | Ethyl | Clear | .003 | 30 cps | 2700/4300 | -65 to +200° F | <8 Sec/8 Hours | 1.05 | Type II, Class 1 |
| complete range of viscosities and cure | RP 45 | Ethyl | Clear | .004 | 45 cps | 2700/4300 | -65 to +200° F | <10 Sec/8 Hours | 1.05 | Type II, Class 1 |
| times. | RP 100 | Ethyl | Clear | .005 | 100 cps | 2700/4300 | -65 to +200° F | <8 Sec/8 Hours | 1.05 | Type II, Class 2 |
| | RP 200 | Ethyl | Clear | .006 | 200 cps | 2700/4300 | -65 to +200° F | <10 Sec/8 Hours | 1.05 | Type II, Class 2 |
| | RP 500 | Ethyl | Clear | .007 | 500 cps | 2700/4300 | -65 to +200° F | <10 Sec/8 Hours | 1.05 | Type II, Class 2 |
| | RP 750 | Ethyl | Clear | .007 | 750 cps | 2700/4300 | -65 to +200° F | <12 Sec/8 Hours | 1.05 | Type II, Class 2 |
| | RP 1000 | Ethyl | Clear | .008 | 1,000 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.09 | Type II, Class 3 |
| | RP 1500 | Ethyl | Clear | .008 | 1,500 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.09 | Type II, Class 3 |
| | RP 2000 | Ethyl | Clear | .008 | 2,000 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.09 | Type II, Class 3 |
| | RP 2400 | Ethyl | Clear | .008 | 2,400 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.09 | Type II, Class 3 |
| | RP 3200 | Ethyl | Clear | .008 | 3,200 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.09 | Type II, Class 3 |
| | RP 4000 | Ethyl | Clear | .008 | 4,000 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.09 | Type II, Class 3 |
| | APS GEL | Ethyl | Clear | .010 | Gel | 2700/4300 | -65 to +200° F | <25 Sec/8 Hours | 1.05 | Type II, Class 5 |
| M SERIES, Me | etal Bor | nding (| Cyan | oacry | ⁄lates | | | | | |
| Metal bonding instant | M 5 | Methyl | Clear | .002 | 5 cps | 2800/4000 | -65 to +200° F | <5 Sec/8 Hours | 1.07 | Type I, Class 1 |
| adhesives used to bond metal to itself and other | M 60 | Methyl | Clear | .004 | 60 cps | 2800/4000 | -65 to +200° F | <8 Sec/8 Hours | 1.07 | Type I, Class 2 |
| substrates. Available in a complete range of | M 100 | Methyl | Clear | .005 | 100 cps | 2800/4000 | -65 to +200° F | <10 Sec/8 Hours | 1.09 | Type I, Class 2 |
| products. | M 500 | Methyl | Clear | .006 | 500 cps | 2800/4000 | -65 to +200° F | <10 Sec/8 Hours | 1.09 | Type I, Class 2 |
| | M 1000 | Methyl | Clear | .008 | 1,000 cps | 2800/4000 | -65 to +200° F | <10 Sec/8 Hours | 1.09 | Type II, Class 3 |
| SI SERIES, Su | rface Ir | sensi | tive C | Syanc | acrylate | e Adhes | ives | | | |
| Surface insensitive | SI 5 | Ethyl | Clear | .002 | 5 cps | 2800/4200 | -65 to +200° F | <5 Sec/8 Hours | 1.05 | Type II, Class 1 |
| instant adhesives used in applications that | SI 30 | Ethyl | Clear | .004 | 30 cps | 2800/4200 | -65 to +200° F | <5 Sec/8 Hours | 1.05 | Type II, Class 1 |
| require exceptionally fast cure speeds, difficult to bond | SI 120 | Ethyl | Clear | .006 | 120 cps | 2800/4200 | -65 to +200° F | <8 Sec/8 Hours | 1.05 | Type II, Class 2 |
| | SI 500 | Ethyl | Clear | .007 | 500 cps | 2800/4200 | -65 to +200° F | <8 Sec/8 Hours | 1.05 | Type II, Class 2 |
| surfaces, and acidic surfaces. Wood, PVC, | SI 1000 | Ethyl | Clear | .008 | 1,000 cps | 2800/4200 | -65 to +200° F | <8 Sec/8 Hours | 1.05 | Type II, Class 3 |
| substrates that contain plasticizers, certain | SI 1500 | Ethyl | Clear | .008 | 1,500 cps | 2800/4200 | -65 to +200° F | <8 Sec/8 Hours | 1.05 | Type II, Class 3 |
| types of EPDM, etc. Excellent for almost all | SI 2000 | Ethyl | Clear | .009 | 2,000 cps | 2800/4200 | -65 to +200° F | <8 Sec/8 Hours | 1.07 | Type II, Class 3 |
| surfaces. | SI 3200 | Ethyl | Clear | .009 | 3,200 cps | 2800/4200 | -65 to +200° F | <10 Sec/8 Hours | 1.09 | Type II, Class 3 |
| | SI 5000 | Ethyl | Clear | .009 | 5,000 cps | 2800/4200 | -65 to +200° F | <10 Sec/8 Hours | 1.09 | Type II, Class 3 |
| | SI GEL | Ethyl | Clear | .010 | Gel | 2800/4200 | -65 to +200° F | <20 Sec/8 Hours | 1.05 | Type II, Class 5 |

Adhesive Systems, Inc.

| | | BASE | COLOR | GAP FILL | VISCOSITY | STRENGTH | TEMP RANGE | CURE SPEED (FIXTURE/FULL | SPECIFIC GRAVITY | MIL SPECS A46050 C |
|----------------------------------------------|----------|----------------|--------|----------|------------|-----------|----------------|--------------------------------|---------------------|-----------------------|
| FS SERIES | , Fast | Setting Cy | ⁄anoa | cryla | te Adhe | esives | | | | |
| Fast curing instant | FS 5 | Modified Ethyl | Clear | .002 | 5 cps | 2700/4200 | -65 to +200° F | <2.5 Sec/4 Hours | 1.05 | Type II, Class 1 |
| adhesives. The lat- est technology in | FS 30 | Modified Ethyl | Clear | .003 | 30 cps | 2700/4200 | -65 to +200° F | <2.5 Sec/4 Hours | 1.05 | Type II, Class 1 |
| cyanoacrylates. Ideal in applica- | FS 100 | Modified Ethyl | Clear | .006 | 100 cps | 2700/4200 | -65 to +200° F | <5 Sec/4 Hours | 1.05 | Type II, Class 2 |
| tions where low moisture conditions | FS 500 | Modified Ethyl | Clear | .007 | 500 cps | 2700/4200 | -65 to +200° F | <5 Sec/4 Hours | 1.05 | Type II, Class 2 |
| exist and/or excep- tionally fast fixture | FS 1000 | Modified Ethyl | Clear | .008 | 1,000 cps | 2700/4200 | -65 to +200° F | <7.5 Sec/4 Hours | 1.09 | Type II, Class 3 |
| times are desired. | FS 1500 | Modified Ethyl | Clear | .008 | 1,500 cps | 2700/4200 | -65 to +200° F | <7.5 Sec/4 Hours | 1.09 | Type II, Class 3 |
| Bonds to a wide range of materials. | FS 2000 | Modified Ethyl | Clear | .008 | 2,000 cps | 2700/4200 | -65 to +200° F | <7.5 Sec/4 Hours | 1.09 | Type II, Class 3 |
| | FS 3200 | Modified Ethyl | Clear | .008 | 3,200 cps | 2700/4200 | -65 to +200° F | <7.5 Sec/4 Hours | 1.09 | Type II, Class 3 |
| | FS 4000 | Modified Ethyl | Clear | .008 | 4,000 cps | 2700/4200 | -65 to +200° F | <7.5 Sec/4 Hours | 1.09 | Type II, Class 3 |
| | FS Gel | Modified Ethyl | Clear | .010 | Gel | 2700/4200 | -65 to +200° F | <12.5 Sec/4 Hours | 1.05 | Type II, Class 3 |
| TS SERIES | , Clear | ; Toughen | ed In | stant | Adhesi | ves | | | | |
| Excellent impact resistance and | TS 300 | Modified Ethyl | Clear | .006 | 300 cps | 3750 | -65 to +250° F | <10 Sec/8 Hours | 1.10 | Type II, Class 2 |
| thermocycling properties. Ideal for | TS 800 | Modified Ethyl | Clear | .008 | 800 cps | 3750 | -65 to +250° F | <15 Sec/8 Hours | 1.10 | Type II, Class 3 |
| bonding dissimilar materials on a wide | TS 2400 | Modified Ethyl | Clear | .010 | 2,400 cps | 3750 | -65 to +250° F | <15 Sec/8 Hours | 1.10 | Type II, Class 3 |
| range of surfaces. | TS 4000 | Modified Ethyl | Clear | .010 | 4,000 cps | 3750 | -65 to +250° F | <18 Sec/8 Hours | 1.10 | Type II, Class 3 |
| HP SERIES | , Blaci | k, Toughei | ned li | nstan | t Adhes | sives | | | | |
| Excellent peel, impact, and shear | HP 300 | Modified Ethyl | Black | .006 | 300 cps | 3750 | -65 to +250° F | <10 Sec/8 Hours | 1.10 | Type II, Class 2 |
| strength. Bonds a wide range of | HP 1000 | Modified Ethyl | Black | .009 | 1,000 cps | 3750 | -65 to +250° F | <12 Sec/8 Hours | 1.10 | Type II, Class 3 |
| similar and dissimilar | HP 4000 | Modified Ethyl | Black | .010 | 4,000 cps | 3750 | -65 to +250° F | <18 Sec/8 Hours | 1.10 | Type II, Class 3 |
| materials. | HP 10000 | Modified Ethyl | Black | .012 | 10,000 cps | 3500 | -65 to +250° F | <20 Sec/8 Hours | 1.10 | |
| NI "M" SEI | RIES, I | Low Odor | /Low | Bloo | m Insta | nt Adhe | sives | | | |
| Low odor/low bloom instant | NI 5M | Modified | Clear | .002 | 5 cps | 1900/2700 | -65 to +180° F | <10 Sec/24 Hours | 1.10 | |
| adhesive. Eliminate frosting and odors | NI 100M | Modified | Clear | .006 | 100 cps | 1900/2700 | -65 to +180° F | <10 Sec/24 Hours | 1.10 | |
| typically associated with cyano- | NI 500M | Modified | Clear | .007 | 500 cps | 1900/2700 | -65 to +180° F | <12 Sec/24 Hours | 1.10 | |
| acrylates. | NI 1000M | Modified | Clear | .008 | 1,000 cps | 1900/2700 | -65 to +180° F | <12 Sec/24 Hours | 1.10 | |

 \Box

Cyanoacrylates are a great
adhesive solution for a wide
adhesive of applications. Check out
variety of applications on current research on
our videos and current research on
facebook@www.facebook.com/AdhesiveSystemsInc

| | | BASE | COLOR | GAP FILL | VISCOSITY | STRENGTH | TEMP RANGE | CURE SPEED (FIXTURE/FULL | SPECIFIC GRAVITY | MIL SPECS A46050 C |
|----------------------------------------|---------------|----------------|--------|----------|-----------|-----------|----------------|--------------------------------|---------------------|-----------------------|
| HT SERIES | , High | Temperat | ure C | yanc | pacrylate | es | | | | |
| Excellent high end | HT 5 | Modified Ethyl | Clear | .002 | 5 cps | 2700/4200 | -60 to +275° F | <7 Sec/8 Hours | 1.06 | Type II, Class 1 |
| temperature resistance. Ideal | HT 30 | Modified Ethyl | Clear | .003 | 30 cps | 2700/4200 | -60 to +275° F | <12 Sec/8 Hours | 1.06 | Type II, Class 1 |
| for applications that have a high | HT 100 | Modified Ethyl | Clear | .006 | 100 cps | 2700/4200 | -60 to +275° F | <14 Sec/8 Hours | 1.06 | Type II, Class 2 |
| degree of temperature | HT 500 | Modified Ethyl | Clear | .007 | 500 cps | 2700/4200 | -60 to +275° F | <14 Sec/8 Hours | 1.06 | Type II, Class 2 |
| cycling and/or | HT 1000 | Modified Ethyl | Clear | .008 | 1,000 cps | 2700/4200 | -60 to +275° F | <18 Sec/8 Hours | 1.09 | Type II, Class 3 |
| extended operation at | HT 1500 | Modified Ethyl | Clear | .008 | 1,500 cps | 2700/4200 | -60 to +275° F | <18 Sec/8 Hours | 1.09 | Type II, Class 3 |
| elevated temperatures. | HT 2400 | Modified Ethyl | Clear | .008 | 2,400 cps | 2700/4200 | -60 to +275° F | <18 Sec/8 Hours | 1.09 | Type II, Class 3 |
| | HT 4000 | Modified Ethyl | Clear | .008 | 4,000 cps | 2700/4200 | -60 to +275° F | <20 Sec/8 Hours | 1.09 | Type II, Class 3 |
| MG SERIE | S, Mea | lical Grade | e Inst | ant A | dhesive | es (USP | Class VI) | | | |
| Medical grade | MG 5 | Ethyl | Clear | .002 | 5 cps | 2700/4300 | -65 to +200° F | <5 Sec/8 Hours | 1.05 | Type II, Class 1 |
| instant adhesives. These products | MG 30 | Ethyl | Clear | .003 | 30 cps | 2700/4300 | -65 to +200° F | <10 Sec/8 Hours | 1.05 | Type II, Class 1 |
| have USP Class VI Certification and | MG 100 | Ethyl | Clear | .006 | 100 cps | 2700/4300 | -65 to +200° F | <10 Sec/8 Hours | 1.05 | Type II, Class 2 |
| are used in assembling | MG 500 | Ethyl | Clear | .007 | 500 cps | 2700/4300 | -65 to +200° F | <10 Sec/8 Hours | 1.05 | Type II, Class 2 |
| | MG 1000 | Ethyl | Clear | .008 | 1,000 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.05 | Type II, Class 3 |
| | MG 1500 | Ethyl | Clear | .008 | 1,500 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.05 | Type II, Class 3 |
| | MG 2400 | Ethyl | Clear | .008 | 2,400 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.05 | Type II, Class 3 |
| | MG 3200 | Ethyl | Clear | .008 | 3,200 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.05 | Type II, Class 3 |
| | MG 4000 | Ethyl | Clear | .008 | 4,000 cps | 2700/4300 | -65 to +200° F | <15 Sec/8 Hours | 1.05 | Type II, Class 3 |

 $\widehat{\Box}$

PACKAGING: All of the ADVANCE PERFORMANCE SERIES products are available in 1 ounce, 2 ounces, 1 pound, and 4.4 pound containers. Special packaging is available: 2 gram pipettes, aluminum tubes, 3 gram bottles, ¹/₄ ounce bottles, brush on bottles, pin and collar bottles, cartridges, 20 kilo containers and 55 gallon drums.

STORAGE: For maximum shelf life the products should be stored at or below 72° F, in a cool area, away from heat, and out of direct sunlight. Once a bottle is opened do not refrigerate the container. Condensation may develop and this will effect shelf life. For all spout top bottles (1/2 ounce, 1 ounce, 2 ounces), after each use lightly squeeze the bottle to purge any adhesive that may have remained in the tip. A small amount of adhesive may come out. Wipe the tip, place the overcap on the tip, and tip will remain clog free for many uses. To prevent contamination of unused adhesive, do not fill any used material into a new container.

SURFACE PREPARATION: To guarantee the maximum performance characteristics of the adhesive, parts should be clean and free of all contamination. This includes mold release agents, grease, oil, dirt, oxidation, etc.

ADHESIVE APPLICATION: In using cyanoacrylate adhesives, only a minimum amount of material is needed to achieve the optimum performance. These products are designed to cure between two surfaces in a thin film. A free falling drop will typically spread to give one square inch of coverage. The adhesive only needs to be applied to one surface. Then mate the parts together with firm pressure until the adhesive cures to fixture strength. This will happen in most cases within 30 seconds.

In applications that require bridge bonding, creating a fillet, and/or the adhesive is exposed, Quick Tac Accelerators can be used to cure the adhesive that is not between two surfaces. Quick Tac Accelerators can also be used to achieve faster cure speeds and fixture times of any of the ADVANCE PERFORMANCE SERIES products.

PERFORMANCE PROPERTIES: Each assembly application has specific criteria that influence the performance properties of the adhesive. This criteria must be evaluated on the basis of each individual application. Some of the criteria that effect adhesive performance are temperature, environmental conditions, the type of stress on the bondline, surface conditions of the parts, the total bond area, moisture, etc. ADHESIVE SYSTEMS, INC. has in place a complete staff of application engineers and professionals to assist in product selection. This service includes on site evaluation, in house lab testing, training, sampling, and custom formulation when required.

APPLICATION HELPERS: Poly Prep Primers enhance the bonding characteristics of difficult to bond surfaces. These surfaces include polyolefins (polyethylene, polypropylene), teflon, delrin, low energy surfaces, etc. Poly Prep Primer can be applied by brushing, spraying, or dipping. It is single component material that drys rapidly at room temperature.

Engineering Excellence

For technical information and support call 1-800-552-0299 or visit our website at

www.instantca.com

Adhesive Systems, Inc.



Surface Preparation Products

A complete family of accelerators and primers that enhance the performance of the

ADVANCE PERFORMANCE

SERIESTM adhesive products. Quick Tac accelerator products are specifically engineered to shorten fixture times, cure speeds and increase the gap filling capabilities of these instant adhesive products. Poly Prep Primers are formulated to improve the bonding properties on difficult to bond surfaces. Remove Instant Adhesive Debonder removes cured adhesive

Send us

We will evaluate

and suggestions.

vour

parts.

residue from a variety of

surfaces.

QUICK-TAC ACCELERATOR™

 $QUICK\text{-}TAC\ ACCELERATOR^{\text{TM}}\$ has been developed as a treating agent for use with the ADVANCE

PERFORMANCE™ family of instant adhesive products. If faster setting speeds are desired, QUICK-TAC™ will aid the curing process and give exceptionally faster set times. When curing beads or in applications where the adhesive is not between two parts, it will allow for fast uniform curing.

QUICK-TAC[™] will aid the bonding of porous materials such as fabrics or woods. If is useful when bonding acidic surfaces or in low humidity conditions promoting consistent curing times. Ideal for wire tacking, silk screening, or in loudspeaker assembly. Using QUICK-TAC[™] enables the adhesive to fill gaps up to 0.20". QUICK-TAC[™] can be applied by brushing or spraying. Available in 2 and 8 ounce pump spray bottles, 1 gallon containers, and 55 gallon drums.

POLY PREP PRIMER™

This primer system is used for difficult to bond surfaces. *POLY PREP PRIMER™* can be applied by brushing, spraying, or parts may be dipped prior to assembly. It is used on polyethylene, polypropylene, certain elastomers, or other difficult to bond substrates.

It is a single component, ready to use material. Simply apply it to the surface you wish to bond, wait 30 seconds, and the parts are ready for assembly.

POLY PREP PRIMER™ is used with the **ADVANCE PERFORMANCE™** products. Available in 2 ounce bottles and 1 gallon containers.

REMOVE INSTANT ADHESIVE DEBONDER™

your application and make

product recommendations

This unique product easily removes cured adhesive from countertops, work stations, assembly tools and production parts. Just apply to the area that needs to be treated, wait 30 seconds, wipe residue away with a damp cloth and discard. If adhesive residue remains on the surface, repeat this process.

Available in 2 ounces bottles and 1 gallon containers.

Instant Adhesives Related Products

ADVANCE PERFORMANCE SERIES

Accelerators, Primers, Debonder

| QUICK TAC ACCELERATOR, for faster curing. | | | | | | | | | |
|-------------------------------------------|-------------------|-------------|-----------|------------------------|--|--|--|--|--|
| Product | Base | Color | Viscosity | Application | | | | | |
| QUICK TAC 2 | Acetone | Clear/Amber | 3 cps | All APS Cyanoacrylates | | | | | |
| QUICK TAC 3 | Isopropyl Alcohol | Clear/Amber | 3 cps | All APS Cyanoacrylates | | | | | |
| QUICK TAC 4 | Heptane | Clear | 3 cps | All APS Cyanoacrylates | | | | | |
| QUICK TAC 5 | Modified Solvent | Clear/Amber | 3 cps | All APS Cyanoacrylates | | | | | |
| QUICK TAC 6 | Mineral Spirits | Clear | 3 cps | All APS Cyanoacrylates | | | | | |
| QUICK TAC 7 | Modified Solvent | Clear | 3 cps | All APS Cyanoacrylates | | | | | |

QUICK TAC ACCELERATOR products are available in a 2 ounce pump spray bottle, 8 ounce pump spray bottle, 1 gallon can, and 55 gallon drum. Shelf life is 2 years from date of shipment.

| POLY PREP PRIMER, for bonding difficult surfaces. | | | | | | | | |
|---------------------------------------------------|-------------------|-------------|-----------|------------------------------|--|--|--|--|
| Product | Base | Color | Viscosity | Application | | | | |
| POLY PREP | Heptane | Amber/Brown | 3 cps | Difficult to bond substrates | | | | |
| POLY PREP 2 | Isopropyl Alcohol | Clear/Amber | 3 cps | Difficult to bond substrates | | | | |

POLY PREP PRIMER products are available in a 2 ounce bottle, 1 gallon can, and 55 gallon drums. Shelf life is 1 year from date of shipment.

| REMOVE DEBONDER, for removing adhesive residue and flushing dispensing systems. | | | | | | | | |
|---------------------------------------------------------------------------------|--------------|-------------|-----------|------------------|--|--|--|--|
| Product | Base | Color | Viscosity | Application | | | | |
| REMOVE | Nitromethane | Clear/Amber | 3 cps | Adhesive remover | | | | |
| REMOVE NF (Non-Flammable) | Proprietary | Clear/Amber | 3 cps | Adhesive remover | | | | |

REMOVE DEBONDER products are available in a 2 ounce bottle, 1 gallon can, and 55 gallon drums. Shelf life is 2 years from date of shipment.

